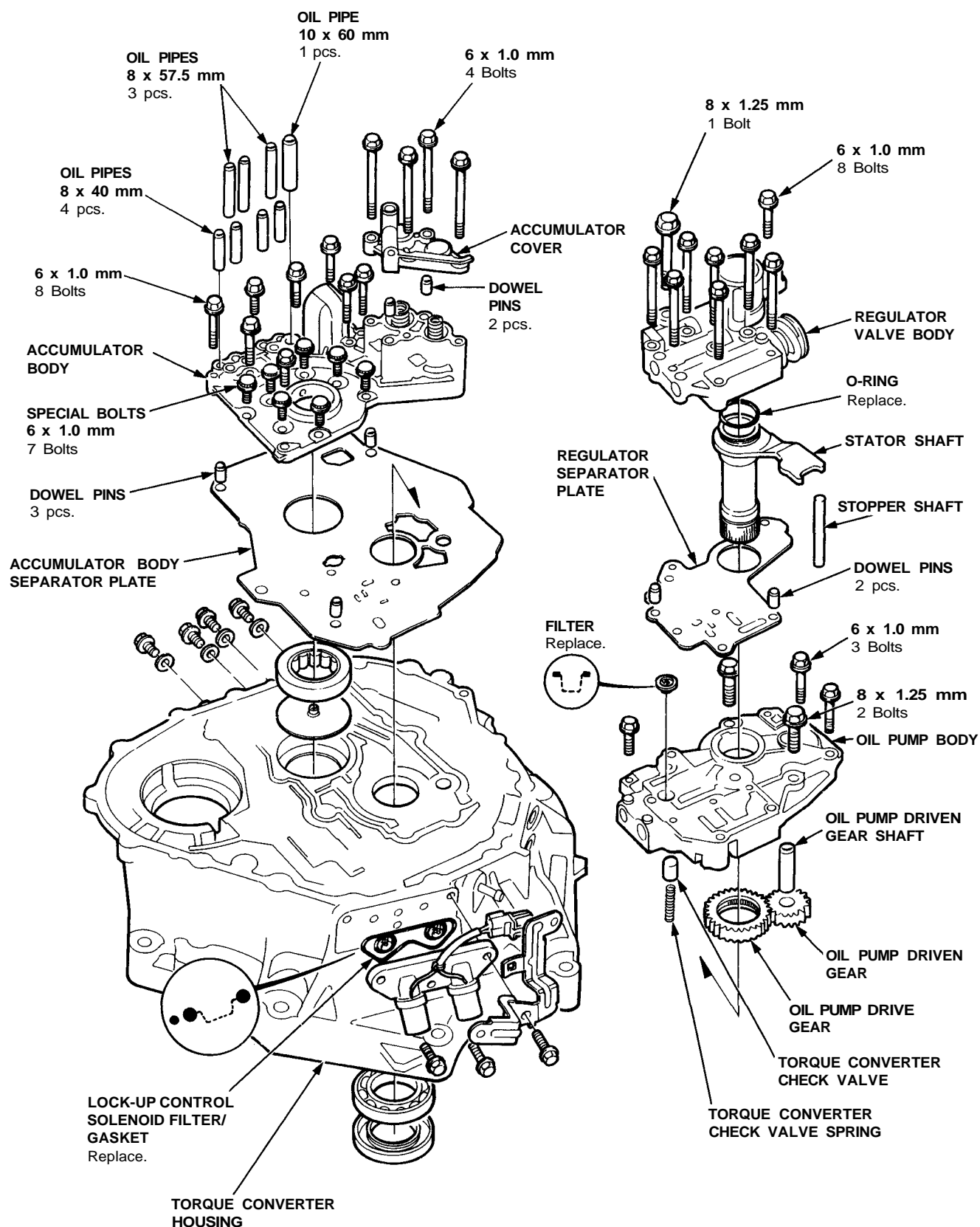


# Torque Converter Housing/Valve Body

## Removal





NOTE:

- Clean all parts thoroughly in solvent or carburetor cleaner and dry with compressed air.
  - Blow out all passages.
  - When removing the valve body from the torque converter housing, replace the following:
    - O-ring
    - Filter
1. Remove the eight 6 mm bolts and 8 mm bolt securing the regulator valve body, then remove the regulator valve body.

2. Remove the stator shaft, stopper shaft and the regulator separator plate.

3. Remove the three 6 mm bolts and two 8 mm bolts securing the oil pump body, then remove the oil pump body.

4. Remove the oil pump driven gear shaft, oil pump gears, torque converter check valve and spring.

5. Remove the four 6 mm bolts securing the accumulator cover, then remove the accumulator cover.

NOTE: The accumulator cover is spring loaded, to prevent stripping the threads in the torque converter housing, press down on the accumulator cover while unscrewing the bolts in a crisscross pattern.

6. Remove the eight oil pipes from the accumulator body.

7. Remove the eight 6 mm bolts and seven 6 mm special bolts securing the accumulator body, then remove the accumulator body.

8. Remove the accumulator body separator plate with three dowel pins.